

ABSTRACT

A method for fabricating a refastenable absorbent garment includes moving a continuous body panel web in a machine direction and successively fixedly securing a plurality of discrete fastener pieces, spaced along the machine direction, to the body panel web. Each of the fastener pieces comprises a first and second end also spaced along the machine direction. The method further includes successively cutting said body panel web and each of the fastener pieces along a cross direction between the first and second ends of each of the fastener pieces and thereby forming a plurality of discrete body panels each comprising opposite side edges and a plurality of pairs of fastener members fixedly secured to one of the plurality of body panels and a next successive body panel.

FOI b6 b7C